

#### PRODUCT DESCRIPTION

weber.color no stain is anti-stain high performance tile grout with anti-fungus and anti-dirt properties for grouting external tiles and stones in the areas with high humidity like fountains, signboards, columns, stairs & steps, external floors and walls.

• PACKAGING: 1 kg bag

• COLOR: white / grey

• **COVERAGE**: average 19 m²/1 kg bag

## APPLICATION

## Substrate preparation

- Properly clean the joints until free from any dirt to make sure of good bonding and color uniformity

# Mixing

- Put clean water in mixing bucket
- Gradually add weber.color no stain into the water with the ratio of 1:2.5 by volume (1 part of water + 2.5 part of the grout) and mix until obtaining homogeneous lump-free paste
- Leave the mixture for 3 4 minutes for chemical curing
- The mixture of **weber.color no stain** can be used within 30 minutes after mixing when placing in shade

# Grouting

- Use rubber trowel or grout trowel to diagonally fill up the joints.
- Wipe off excess grout with damp sponge before the grout sets.
- Leave for 2 hours and then clean tiles' surface with clean cloth
- Wait for 24 hours before traffic to ensure good bonding of the grout

#### • SHELF LIFE AND STORAGE

One year after manufacturing date when stored unopened in dry and ventilated place. Store airtight in dry and ventilated conditions if remained in opened bag

## **TECHNICAL DATA**

Туре	Cementitious grout	
Density of powder	0.9 – 1.1 g/cm <sup>3</sup>	
Chemical curing time	3 – 4 minutes	
Pot life (in shade)	30 minutes	
Waiting time after tiling before grouting	24 hours	
Recommended joint width	0.2 – 6 mm	
Time before traffic	24 hours	

Remark: These test results are from laboratory test. They could be slightly different from on-site results because of the differences in applications and conditions

# CERTIFIED STANDARD

International/European standard	Standard	Result
Abrasion resistance ISO 13007 part 4.4.4 or EN 12808-2	≤ 2,000 mm³	65 mm <sup>3</sup>
Flexural strength under standard condition ISO 13007 part 4-4.1.3 or EN 12808-3	≥ 2.5 N/mm²	7.13 N/mm²
Compressive strength under standard condition ISO 13007 part 4-4.1.4 or EN 12808-3	≥ 15.0 N/mm²	25.26 N/mm²
Shrinkage ISO 13007 part 4-4.3 or EN 12808-4	≤ 3.0 mm/m	1.44 mm/m
Water absorption after 30 minutes ISO 13007 part 4-4.2 or EN 12808-5	≤ 5.0 g	0.61 g
Water absorption after 240 minutes ISO 13007 part 4-4.2 or EN 12808-5	≤ 10 g	0.92 g

