

#### PRODUCT DESCRIPTION

weber.tai gres is pre-mixed high performance tile adhesive to mix with water giving excellent bonding strength for laying large size tiles and swimming pool tiles

• SUITABLE FOR: ceramic tiles, granito tiles, marbles, granites, artificial tiles

size up to 1.2 x 1.2 m

• PACKAGING: 20 kg bag

• COLOR: grey / white

• COVERAGE: average 4 m²/20 kg bag

## APPLICATION

## Substrate preparation

- New substrate should be sound, level, and clean with normal absorption rate
- Case of existing substrate; check bonding. Remove peel-off paint and de-bonded tiles and lay the new ones. Clean off any excess dirt and laitance.
- In case of porous substrate with high absorption, dampen the surface before tiling
- For new render or screed, it should be fully cured at the rate of 7 days per 1 cm thickness before tiling

## Mixing

Mixing webertai gres in water with the ratio of 1:3 by volume (1 part of water + 3 parts of webertai gres). Using slow-speed electric mixer to mix or gradually mix by hand until obtaining homogeneous lump-free paste. Leave for 3 – 4 minutes for chemical curing before using.

## Tiling

- 1. Using notched trowel to spread tile adhesive onto substrate
- 2. Back buttering in case of laying tile bigger than 10 x 10 inches
- 3. Placing tiles on tile adhesive and knock gradually with rubber hammer
- 4. Clean the excess tile adhesive on tile surface
- 5. Tiles can be adjusted within 15 minutes after laying
- 6. Leave for 24 hours before grouting

#### • SHELF LIFE AND STORAGE

One year after manufacturing date when stored unopened in dry and ventilated place. Store airtight in dry and ventilated conditions if remained in opened bag

## **TECHNICAL DATA**

Туре	High performance tile adhesive	
Density of powder	1.4 g/cm <sup>3</sup>	
Chemical curing time	3 – 4 minutes	
Pot life (in shade)	4 hours	
Open time	20-30 minutes	
Adjusting time	15 minutes	
Recommended thickness	2 – 10 mm	
Waiting time before grouting	24 hours	

Remark: These test results are from laboratory test. They could be slightly different from on-site results because of the differences in applications and conditions

# CERTIFIED STANDARD

International/European standard	Standard	Result
Initial tensile adhesion strength ISO 13007 part 2-4.4.4.2 or EN 1348-8.2	≥1.0 N/mm²	2.06 N/mm²
Tensile adhesion strength after water immersion ISO 13007 part 2-4.4.4.3 or EN 1348-8.3	≥1.0 N/mm²	1.60 N/mm²
Open time tensile adhesion strength ISO 13007 part 2-4.1 or EN 1346	≥0.5 N/mm²	0.83 N/mm²

